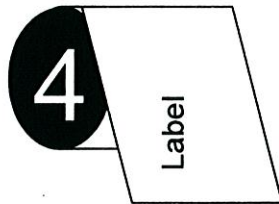


AMPHORA WINE GROUP

Label Application Specifications

- **Front Labels And Back Labels On Separate Rolls**
(ie. all front labels on one roll, all back labels on a separate roll)
- **We Prefer Large Label Rolls (See below), Avoid Multiple Small Rolls As These May Result In Further Charges**
- **Labels Per Roll - Front & Backs:**
- **Necks / Medals:** **Max Roll Diameter: 37 Cm**
- **Core Size:** **76 Mm**
Max Roll Diameter: 40 cm
9000 LABELS OR AS MANY AS YOU CAN FIT ON A 40 cm ROLL

ROLLING DIRECTION:



WHEN TALKING TO YOUR LABEL PRINTER DEMAND THE FOLLOWING:

- **SCUFF PROOF –**
VERY IMPORTANT. WE RUN HIGH SPEED AUTOMATED BOTTLING LINES WITH LARGE ACCUMULATION AREAS AND STRONG BOTTLE RUBBING CAN OCCUR
- **Kantac Spicer C58 Mirrorkote Backing**
- **Precisely consistent gaps (at least 3mm) between labels on web**
- **Precisely consistent gap of web above and below label**
- **Maximise number of labels per roll & avoid multiple small rolls where possible, max label roll diameter is 40cm.**
- **Allow for wastage and setup of at least 500 labels or more when ordering label quantities. Consider labels required for carton stickering where applicable.**

All strip labels (eg button, medals, strip labels) must be on a web that leaves a gap **3mm above & 3mm below** the label. This prevents tearing.

Any short, wide (strip) labels must be on a web **at least 35mm high**.

Note: Label size can affect quality of application. See the attached sheet with grid, which is given to us by the glass companies. If your label is larger than these boundaries, you may get bubbles / creases in your label when applied to the bottle. THIS IS DUE TO GLASS BOTTLE IMPERFECTIONS AND BEYOND THE CONTROL OF THE LABEL APPLICATOR. To avoid this issue try to keep your label size within these boundaries.

When supplying labels for carton stickering, labels must be on a roll otherwise additional handling charges will apply.

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